

RELEASE SHEET FOR USE WITH MULTICOMPONENT REACTIVE URETHANE SYSTEMS
AND METHOD OF MANUFACTURE

Abstract of the Disclosure

A flexible composite release sheet providing a replicative surface with a desired surface effect and a
5 method of manufacturing such a release sheet is disclosed. The release sheet is suitable for use in multicomponent
reactive urethane casting systems. The invention further provides flexible composite release sheets having a first
acrylic functional coating layer containing the desired surface effect and a second silicone release coating layer
overlying the acrylic functional coating layer.